



**THE SPD™ PATIO DOOR SYSTEM  
10-YEAR LIMITED WARRANTY**

Therma-Tru Corporation warrants the factory finished SPD™ patio door system to the original owner against defects in material and workmanship for a period of 10 years, beginning with the date of purchase. The original owner is the private residential homeowner when the door system is first installed, not the distributor, dealer, or contractor. The SPD™ patio door system consists of the door panel(s), frame, inserted glass panels, internal grids, weatherstripping, handle set hardware, gasketing, and the door sill. This warranty is in force only when all the above-named parts are genuine Therma-Tru components.

Provided that installation and maintenance have been performed in accordance with Therma-Tru's published recommendations, if defective material or workmanship becomes evident in the SPD™ patio door system during the warranty period, we will repair the defective part or system or provide a replacement, at our option, or refund the purchase price.

For all types of insulated glass, the warranty covers insulated airspace integrity. If the seal fails, we will repair or provide a replacement insulated glass unit.

We do not warrant against damage or defects that resulted from improper installation or maintenance, or from abuse or misuse. We do not warrant that published product and technical information regarding Therma-Tru's products is consistent with applications, building customs or building standards outside of North America. Therma-Tru customers outside of North America should contact the Therma-Tru International Sales Department for specific guidelines and questions regarding product warranty.

We also exclude shipping costs, and costs for installation, repair, reinstallation, or finishing, which may be incurred due to a defective part or system covered by this warranty.

THERE IS NO OTHER EXPRESS WARRANTY. **[IMPLIED WARRANTIES, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO ONE (1) YEAR FROM PURCHASE].** THIS IS THE EXCLUSIVE REMEDY, AND LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES UNDER ANY AND ALL WARRANTIES ARE EXCLUDED TO THE EXTENT EXCLUSION IS PERMITTED BY LAW. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, OR THE LIMITATION OR EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. UNDER ALL CIRCUMSTANCES THERMA-TRU'S MAXIMUM LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE ORIGINAL PRICE OF THE PATIO DOOR SYSTEM.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

If you make a warranty claim, we may ask you to provide evidence of original ownership, or proof of purchase. If you need information or assistance, please contact your local Therma-Tru dealer, or contact us at Therma-Tru Corporation, 1750 Indian Wood Circle, Maumee, Ohio 43537.